



1120 Cummins Drive \* Chaffee, MO 63740  
Phone: (573) 887-4292 \* Fax: (573) 887-9197  
www.swcabinets.com

*Wood Products of Distinction Since 1954*

### **Severe Use HUD Cabinetry**

At S&W we can offer you flexibility with your choice selection as we can provide Severe Use HUD Cabinets as well as our *all wood* exclusive contractor series alternative which is designed specifically for multi-unit housing applications. Below you will find detailed cabinet construction specifications. Please contact us today for your current and upcoming projects.



**Our HUD Cabinets  
are KCMA Certified.**



**Wall & Base Cabinets:** Cabinets will be manufactured of all wood with no particle board using the materials herein specified. All materials and construction meet Severe HUD Specifications.

**Face Frame:** Face frames are ¾" x 1-½" solid hardwood. Mullions are ¾" x 3" solid Hardwood. Frames are mortise and tenon construction reinforced with glue and nails. Frames are dadoed to receive cabinet ends, top, and bottoms.

**End Panels:** Exposed end panels are ½" thick hardwood plywood. All end panels are dadoed into the face frame and recessed 3/16". Unexposed end panels are ½" thick softwood plywood.

**Shelves:** Shelves are ½" thick hardwood plywood dadoed into the sides. Edge banded with matching wood tape.

**Top & Bottoms:** Tops and bottom panels are ½" thick softwood plywood. Tops and bottoms are dadoed into the face frame and end panels.

**Backs:** Cabinet backs of ¼" softwood plywood shall be attached to ¾" x 3-½" softwood lumber hanging strips which shall be mortised to receive backs and bottoms.

**Color Option:** Medium Oak available for immediate delivery, other colors available upon request.

**Doors:** Doors of ¾" hardwood plywood with exterior glue shall have reversed bevel edges to form a continuous finger grip around sides.

**Countertops:** Countertops shall be fully post formed type with high pressure laminate with plywood decking.

**Drawers:** Drawer fronts are constructed like doors.

**Drawer Boxes:** Drawers shall be constructed with sides and backs 11/16" thick solid lumber. Drawer boxes are dovetail joined. Bottoms are ¼" softwood plywood dadoed into all four sides.

**Hanging Strips:** Hanging strips are ¾" x 3-½" softwood lumber dadoed to receive tops, bottoms, sides, and backs.

**Hinges:** Hinges are heavy duty, self closing, semi concealed type.

**Drawer Slides:** Drawer slides are ¾ extension, 75-pound capacity, metal epoxy coated, ball bearing slide, side mounted.

**Finish:** Exposed surfaces and interior of cabinets shall be factory finished consisting of stain, sealer, and varnish coats lightly sanded between applications. Low maintenance and easy care.

**Visit our Website for Photos and more Information:** [swcabinets.com/HUD](http://swcabinets.com/HUD)